



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2944

Job Sheet 176368



Part No: D2944

Job Qty: 20 ea

Part Name: Step Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP B 04.01.21 Reformat; Added Step 6 KJ/RF IPP C 06.07.21 waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/27/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	20 pcs		4/27/18	0.01	0.69	Waterjet1		SC 18/04/18
120	QC	20 pcs		4/27/18	0.00	0.00	QC8		38
130	Packaging	20 pcs		4/27/18	0.00	0.00	Packaging3		D.M. 18/05/18 -4-30
140	QC21-SA	20 Ea		4/27/18	0.00	0.00	QC21		21 MAY 01 2018

Part Op 100 - 1-Cut as per Dwg D2944

Descriptions: 130 - *** STOCK IN STEP CELL*** LOCATION WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	1.4000 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	1	8	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Mounting Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0.258 Diameter	
2	Step Mounting Plate	0.559Inches ± 0.010	0.569 0.549	0.560	
3	Step Mounting Plate	3.040Inches ± 0.030	3.070 3.010	3.042	
4	Step Mounting Plate	1.950Inches ± 0.030	1.980 1.920	1.953	
5	Step Mounting Plate	0.852Inches ± 0.010	0.862 0.842	0.855	
6	Step Mounting Plate	2.715Inches ± 0.001	2.716 2.714	2.718	
7	Step Mounting Plate	3.400Inches ± 0.030	3.430 3.370	3.404	



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Container No: S066650



Part: D2944

Job No: 176368

Serial No/Batch: S066650

Revision:

Inspector:

Date: 04/29/18